

USED XT39 SPIRAL HEAVYWEIGHT INSPECTION

CUSTOMER:	DATE: 12/7/2021	DEFECTS: 18
WORK ORDER: 7818302	NO DEFECTS: 2	
RIG: -	INSPECTION LOCATION: Tuboscope Yard	BOXES REFACED: 0
WELL LOCATION: -	Aztec, NM	PINS REFACED: 7
SERVICES PERFORMED: DS1 Category III	BHA DESCRIPTION: Spiral Heavyweight Drill Pipe	TOTAL LENGTHS INSPECTED: 20
Pipe Description: O.D Size: 4", XT-39	Conditions: DS-Dmg Shldr (Recut); DT- Dmg Thds (Recut); CT-Cracked Thread; MRF-Machine Reface; RF-Seal Reface; SW-Swelled; US-Undersized; R-Reject,HBN-Hardband Needed, STS -Short Tong Space; OK-Passed Inspection	PAGES 1 of 2

TOOL JOINT INSPECTION																			
		PIN									BOX								
Serial #	Joint #'s	Bevel Diam.	Pin Cond.	Tool Joint O.D.	Tool Joint I.D.	Hardband Cond.	Pin Cyl Diam.	Tong Space Length	Pin Length	Pin Nose Diam.	Bevel Diam.	Box Cond.	Tool Joint O.D.	Hardband Cond.	Counter Bore Wall	Tong Space Length	Counter Bore Diam.	Conn. Length	Overall Length
KRS52770	1	4.784	DT	4.892	2.610	OK	4.060	19.249	4.487	3.546	4.767	DT	4.875	OK	0.374	18.479	4.164	4.495	30.43
KRS53267	2	4.837	MRF	4.898	2.618	OK	4.076	19.708	4.489	3.550	4.823	DT	4.894	OK	0.359	18.886	4.158	4.495	30.62
KRS53156	3	4.810	OK	4.890	2.560	OK	4.063	18.337	4.491	3.539	4.801	OK	4.880	OK	0.363	16.702	4.153	4.498	30.36
KRS53076	4	4.803	DT	4.893	2.560	OK	4.059	17.783	4.489	3.541	4.820	OK	4.880	OK	0.363	16.915	4.155	4.489	30.34
KRS52076	5	4.814	MRF	4.863	2.614	OK	4.056	17.846	4.489	3.550	4.780	OK	4.859	OK	0.360	15.995	4.148	4.496	30.20
KRS53078	6	4.824	DT	4.867	2.559	OK	4.060	18.000	4.492	3.539	4.816	DT	4.872	OK	0.361	18.095	4.173	4.494	30.45
KRS52840	7	4.829	DT	4.874	2.621	OK	4.071	17.765	4.491	3.537	4.816	OK	4.872	OK	0.360	15.789	4.151	4.499	30.15
KRS53259	8	4.788	DT	4.862	2.620	OK	4.069	18.251	4.489	3.556	4.809	DT	4.866	OK	0.360	16.328	4.155	4.495	30.40
KRS53111	9	4.790	MRF	4.887	2.547	OK	4.055	17.824	4.490	3.554	4.822	DT	4.869	OK	0.350	18.808	4.156	4.494	30.48
KRS52792	10	4.803	MRF	4.866	2.622	OK	4.057	19.233	4.488	3.541	4.803	OK	4.879	OK	0.365	17.804	4.147	4.499	30.40
KRS53123	11	4.794	MRF	4.868	2.564	OK	4.056	18.167	4.501	3.550	4.806	OK	4.893	OK	0.362	17.139	4.152	4.498	30.34
KRS52794	12	4.790	DT	4.877	2.615	OK	4.063	19.105	4.492	3.540	4.810	OK	4.903	OK	0.365	17.319	4.152	4.504	30.36
KRS53073	13	4.804	DT	4.896	2.563	OK	4.058	18.914	4.492	3.546	4.755	DT	4.789	OK	0.348	17.069	4.157	4.499	30.30
KRS53039	14	4.762	MRF	4.841	2.554	OK	4.056	19.378	4.496	3.550	4.806	OK	4.874	OK	0.346	17.940	4.156	4.499	30.58
KRS52841	15	4.816	OK	4.855	2.614	OK	4.060	19.333	4.496	3.547	4.711	DT	4.772	OK	0.304	17.870	4.158	4.495	30.49
KRS52774	16	4.811	OK	4.868	2.617	OK	4.057	17.071	4.498	3.534	4.787	OK	4.870	OK	0.359	18.571	4.163	4.498	30.39
KRS53065	17	4.801	MRF	4.895	2.561	OK	4.058	17.992	4.491	3.543	4.772	DT	4.873	OK	0.359	16.888	4.162	4.494	30.34
KRS52845	18	4.783	OK	4.866	2.624	OK	4.060	16.772	4.492	3.532	4.772	DT	4.872	OK	0.360	19.130	4.160	4.494	30.31
KRS53268	19	4.782	DT	4.884	2.627	OK	4.057	16.133	4.490	3.537	4.831	OK	4.875	OK	0.364	16.026	4.151	4.498	30.16
NSN	20	4.781	OK	4.808	2.602	OK	4.054	16.788	4.494	3.543	4.861	DT	4.841	OK	0.351	16.436	4.147	4.498	30.26

REMARKS: MRF is OK. Damaged threads are repairable.

INSPECTED BY: Nathaniel Sanchez / Jimmy Nelson III



USED XT39 SPIRAL HEAVYWEIGHT INSPECTION

CUSTOMER: _____

DATE: 12/8/2021

WORK ORDER: 7818302

DEFECTS: 12

NO DEFECTS: 8

BOXES REFACED: 1

PINS REFACED: 4

RIG: -

INSPECTION LOCATION: Tuboscope Yard

WELL LOCATION: -

Aztec, NM

TOTAL LENGTHS INSPECTED: 15

SERVICES PERFORMED: DS1 Category III

BHA DESCRIPTION: Spiral Heavyweight Drill Pipe

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Pipe Description: O.D Size: 4", XT-39 Conditions: DS-Dmg Shldr (Recut); DT- Dmg Thds (Recut); CT-Cracked Thread; MRF-Machine Reface; RF-Seal Reface; SW-Swelled;
US-Undersized; R-Reject,HBN-Hardband Needed, STS -Short Tong Space; OK-Passed Inspection

TOOL JOINT INSPECTION

		PIN									BOX								
Serial #	Joint #'s	Bevel Diam.	Pin Cond.	Tool Joint O.D.	Tool Joint I.D.	Hardband Cond.	Pin Cyl Diam.	Tong Space Length	Pin Length	Pin Nose Diam.	Bevel Diam.	Box Cond.	Tool Joint O.D.	Hardband Cond.	Counter Bore Wall	Tong Space Length	Counter Bore Diam.	Conn. Length	Overall Length
KRS53118	21	4.785	DT	4.868	2.560	OK	4.063	17.687	4.491	3.541	4.823	OK	4.885	OK	0.366	17.322	4.149	4.498	30.19
KRS53108	22	4.817	OK	4.872	2.562	OK	4.062	16.715	4.492	3.538	4.791	MRF	4.871	OK	0.365	17.017	4.145	4.498	30.08
KRS52788	23	4.798	MRF	4.878	2.613	OK	4.060	17.140	4.490	3.540	4.828	OK	4.873	OK	0.356	15.825	4.150	4.498	30.15
KRS53127	24	4.797	DT	4.879	2.537	OK	4.063	18.774	4.487	3.556	4.813	OK	4.886	OK	0.374	17.122	4.151	4.500	30.43
KRS53261	25	4.814	MRF	4.863	2.623	OK	4.060	19.314	4.487	3.547	4.846	OK	4.876	OK	0.365	16.895	4.152	4.498	30.49
KRS53258	26	4.809	DT	4.872	2.622	OK	4.059	18.974	4.496	3.556	4.803	DT	4.877	OK	0.360	18.593	4.150	4.498	30.36
KRS53301	27	4.783	OK	4.872	2.622	OK	4.061	17.284	4.491	3.536	4.793	DT	4.879	OK	0.360	15.785	4.156	4.494	30.14
KRS52814	28	4.806	DT	4.868	2.581	OK	4.065	18.613	4.504	3.545	4.785	DT	4.879	OK	0.356	16.174	4.151	4.500	30.38
KRS52829	29	4.806	MRF	4.850	2.549	OK	4.059	17.286	4.492	3.545	4.824	OK	4.897	OK	0.369	15.789	4.149	4.498	30.11
KRS53255	30	4.772	DT	4.817	2.622	OK	4.060	17.695	4.487	3.532	4.805	OK	4.836	OK	0.342	16.930	4.155	4.499	30.41
KRS53091	31	4.806	OK	4.879	2.554	OK	4.062	16.598	4.494	3.538	4.801	DT	4.869	OK	0.356	18.877	4.158	4.499	30.40
KRS52854	32	4.795	DT	4.874	2.619	OK	4.064	16.542	4.490	3.538	4.776	DT	4.876	OK	0.363	16.687	4.151	4.498	30.20
KRS53069	33	4.794	MRF	4.817	2.559	OK	4.060	18.850	4.492	3.542	4.821	OK	4.879	OK	0.360	17.649	4.152	4.498	30.28
KRS53047	34	4.793	OK	4.880	2.556	OK	4.062	18.184	4.493	3.539	4.797	OK	4.886	OK	0.362	19.036	4.146	4.498	30.52
KRS53282	35	4.794	DT	4.833	2.617	OK	4.058	17.796	4.492	3.537	4.766	OK	4.874	OK	0.358	17.432	4.153	4.499	30.42

REMARKS: MRF is OK. Damaged threads are repairable.

INSPECTED BY: Nathaniel Sanchez / Jimmy Nelson III